



DETAIL A
SCALE 1 : 8

DETAIL B
SCALE 1 : 8

4" DEEP WATERBED

4"X4" TUBE FRAME

ESTIMATED COSTS:
PRECISION PLASMA LLC GANTRY KIT \$4495
BLADERUNNER SERVO CONTROLS \$3250
SPEED DEMON SIZE 35 RAILS AND CARRIAGES \$2250
2000 LBS STEEL \$2000
TOTAL COST TO BUILD A 6X20 TABLE \$11,995

TOLERANCES +/- UNLESS OTHERWISE SPECIFIED		MACHINING	WELDING	FABRICATING	FINISH REQUIREMENTS	USED ON REFERENCE MACHINE/DRAWING:
	DECIMAL	.03, .005	.13	.06		
	ANGLE					
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	SCALE:	1:16	SIZE: B	DATE	NAME	MATERIAL:
	UNITS:	INCHES	DRAWN	2/4/17	RWC	
	SOLIDS (Y/N):	Y	CHECKED			
PRECISION PLASMA LLC.	TITLE:	MAGNUM VI GANTRY KIT 6X20 TABLE			DRAWING NUMBER:	REV.
					MAGNUM VI	SHEET 1 OF 1