



16 GAGE TO 1/8" STEEL SHEET. WELD WATER TIGHT

3" X 3" ANGLE 3/16" OR 1/4"

MITER 3X3 ANGLE WELD WATER TIGHT SECTION A-A

NOTE: DIMENSIONS ARE FOR A 4' X 8' X 3" WATERBED. ADJUST DIMENSIONS TO BUILD A BED AT ANY DIMENSION REQUIRED.

CENTER SUPPORTS ARE OFFSET 1.5" TO ALLOW 1/8" X 2" HOT ROLLED STEEL (HRS) SLATS TO BE BOWED WHEN INSTALLED.

TOLERANCES +/- UNLESS OTHERWISE SPECIFIED	MACHINING	WELDING	FABRICATING	FINISH REQUIREMENTS	USED ON REFERENCE MACHINE/DRAWING:
	DECIMAL	.03, .005	.13		
	ANGLE				
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	SCALE: 1:8	SIZE: B	DATE	NAME	MATERIAL:
	UNITS: INCHES	DRAWN	7/27/14	RWC	
	SOLIDS (Y/N): Y	CHECKED			
PRECISION PLASMA LLC.	TITLE: 4X8 WATER BED WELDMENT 3 INCH DEEP			DRAWING NUMBER:	REV.
				3IN BED	SHEET 1 OF 1