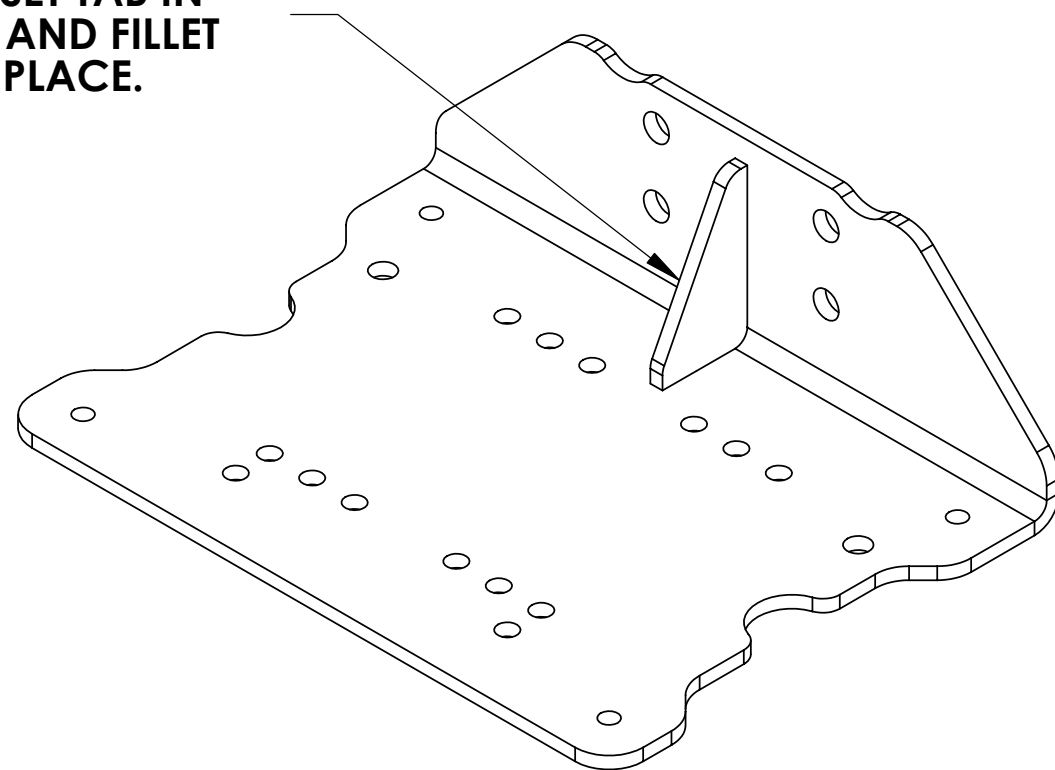


**STEP 2.
INSERT GUSSET TAB IN
PLATE SLOT AND FILLET
WELD INTO PLACE.**



**STEP 1.
CHECK MAIN PLATE TO
VERIFY THAT IT IS SQUARE.
ADJUST WITH HAMMER IF
NECESSARY.**

TOLERANCES +/- UNLESS OTHERWISE SPECIFIED		MACHINING	WELDING	FABRICATING	FINISH REQUIREMENTS	USED ON REFERENCE MACHINE/DRAWING:
	DECIMAL	.03, .005	.13	.06		
	ANGLE					
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	SCALE:	1:2	SIZE: B	DATE	NAME	MATERIAL:
	UNITS:	INCHES	DRAWN	7/15/17	RWC	
	SOLIDS (Y/N):	Y	CHECKED			
PRECISION PLASMA LLC.	TITLE:	MAGNUM 7 CARRIAGE WELDMENT			DRAWING NUMBER:	REV.
					MAG7-01	SHEET 1 OF 1