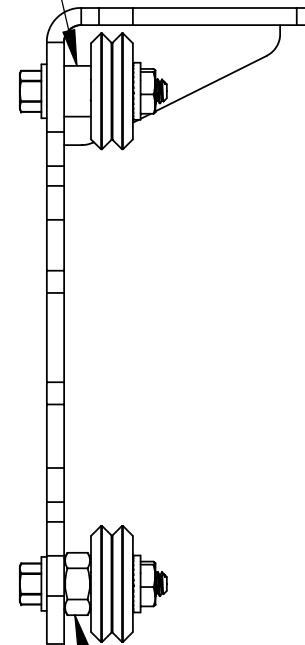
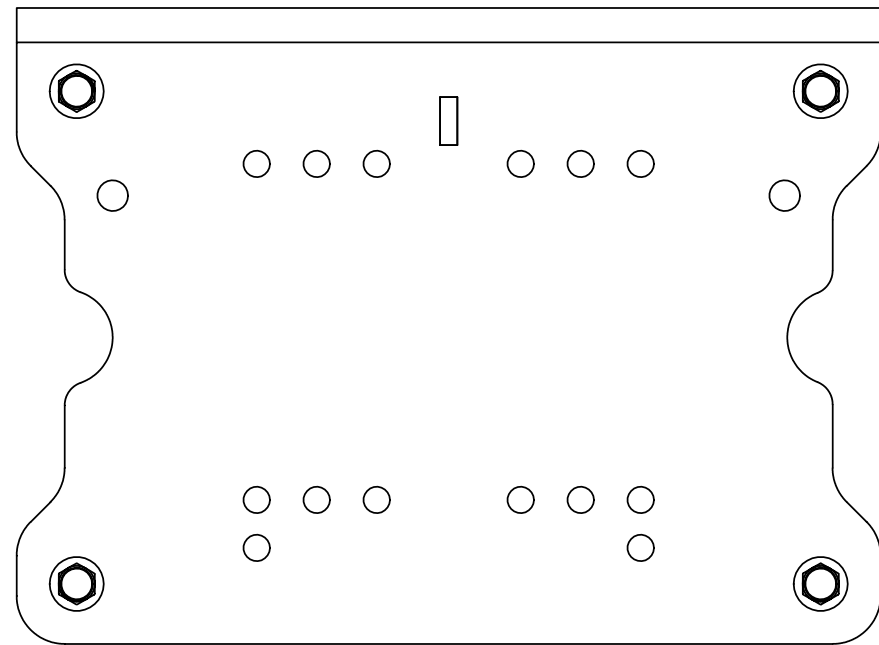
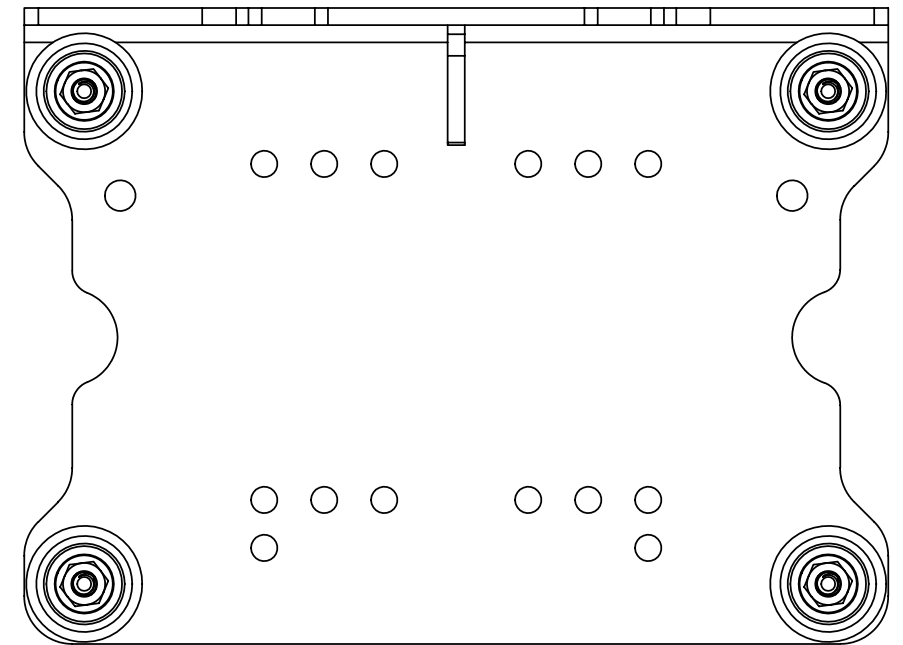


CONCENTRIC BUSHINGS UPPER



ECCENTRIC BUSHINGS LOWER



NOTES:
 INSTALL Z AXIS ON CARRIAGE PLATE BEFORE INSTALLING ON GANTRY.
 INSTALL CONCENTRIC BUSHINGS IN UPPER HOLES.
 INSTALL ECCENTRIC BUSHINGS IN LOWER HOLES.
 USING A 9/16" WRENCH, TURN LOWER ECCENTRIC BUSHINGS TO REMOVE ALL PLAY BETWEEN V-GUIDE WHEELS AND V-GUIDE RAIL.

TOLERANCES +/- UNLESS OTHERWISE SPECIFIED		MACHINING	WELDING	FABRICATING	FINISH REQUIREMENTS	USED ON REFERENCE MACHINE/DRAWING:
	DECIMAL	.03, .005	.13	.06		
	ANGLE					
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	SCALE:	1:2	SIZE: B	DATE	NAME	MATERIAL:
	UNITS:	INCHES	DRAWN	7-9-17	RWC	
	SOLIDS (Y/N):	Y	CHECKED			
PRECISION PLASMA LLC.	TITLE: MAGNUM 7 CARRIAGE ASSEMBLY				DRAWING NUMBER:	REV.
					MAG7 CAR ASSY	SHEET 1 OF 1