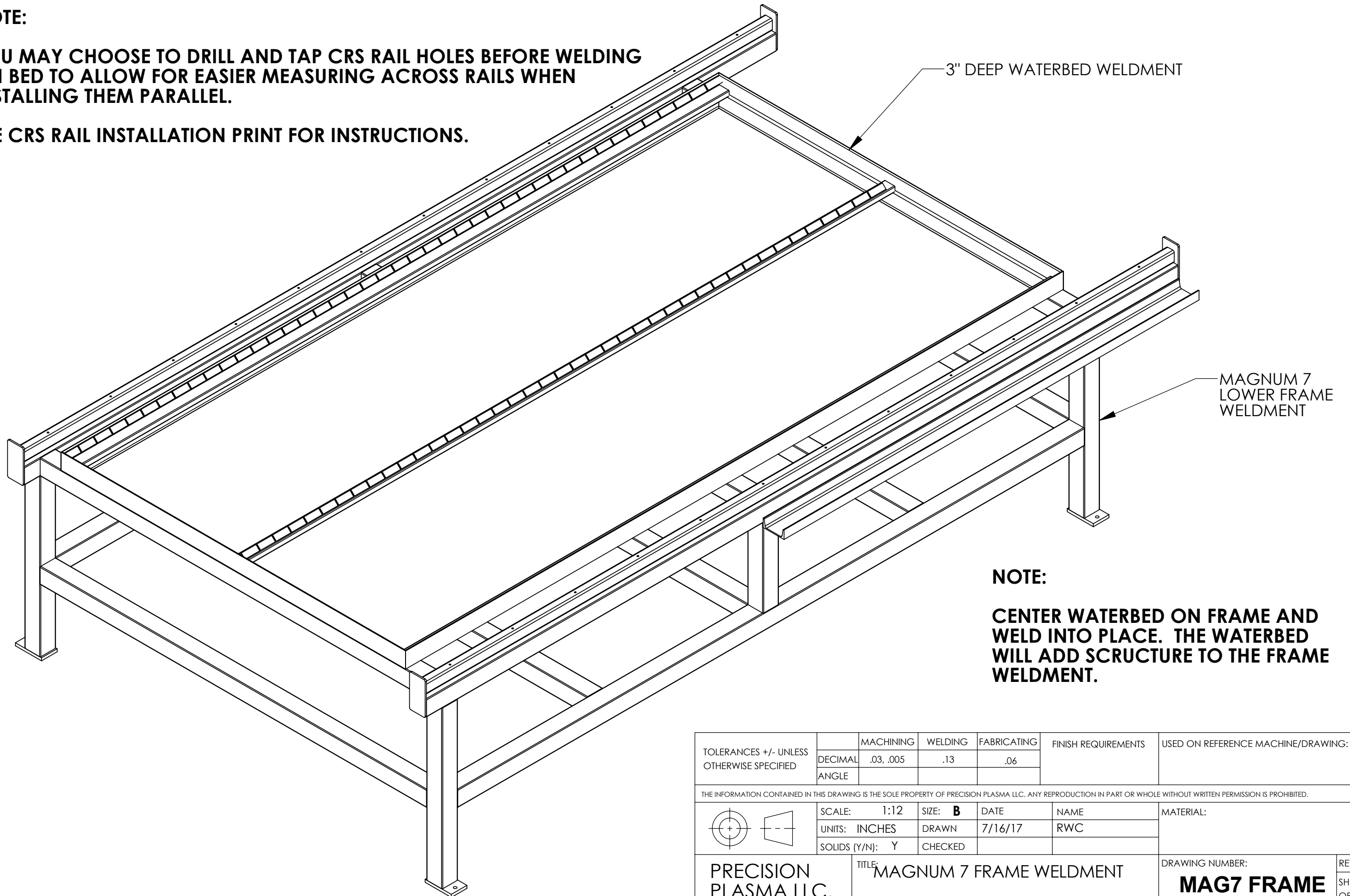


NOTE:

YOU MAY CHOOSE TO DRILL AND TAP CRS RAIL HOLES BEFORE WELDING ON BED TO ALLOW FOR EASIER MEASURING ACROSS RAILS WHEN INSTALLING THEM PARALLEL.

SEE CRS RAIL INSTALLATION PRINT FOR INSTRUCTIONS.



NOTE:

CENTER WATERBED ON FRAME AND WELD INTO PLACE. THE WATERBED WILL ADD STRUCTURE TO THE FRAME WELDMENT.

TOLERANCES +/- UNLESS OTHERWISE SPECIFIED		MACHINING	WELDING	FABRICATING	FINISH REQUIREMENTS	USED ON REFERENCE MACHINE/DRAWING:
	DECIMAL	.03, .005	.13	.06		
	ANGLE					
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	SCALE:	1:12	SIZE: B	DATE	NAME	MATERIAL:
	UNITS:	INCHES	DRAWN	7/16/17	RWC	
	SOLIDS (Y/N):	Y	CHECKED			
PRECISION PLASMA LLC.	TITLE:	MAGNUM 7 FRAME WELDMENT			DRAWING NUMBER:	REV.
					MAG7 FRAME	SHEET 1 OF 1