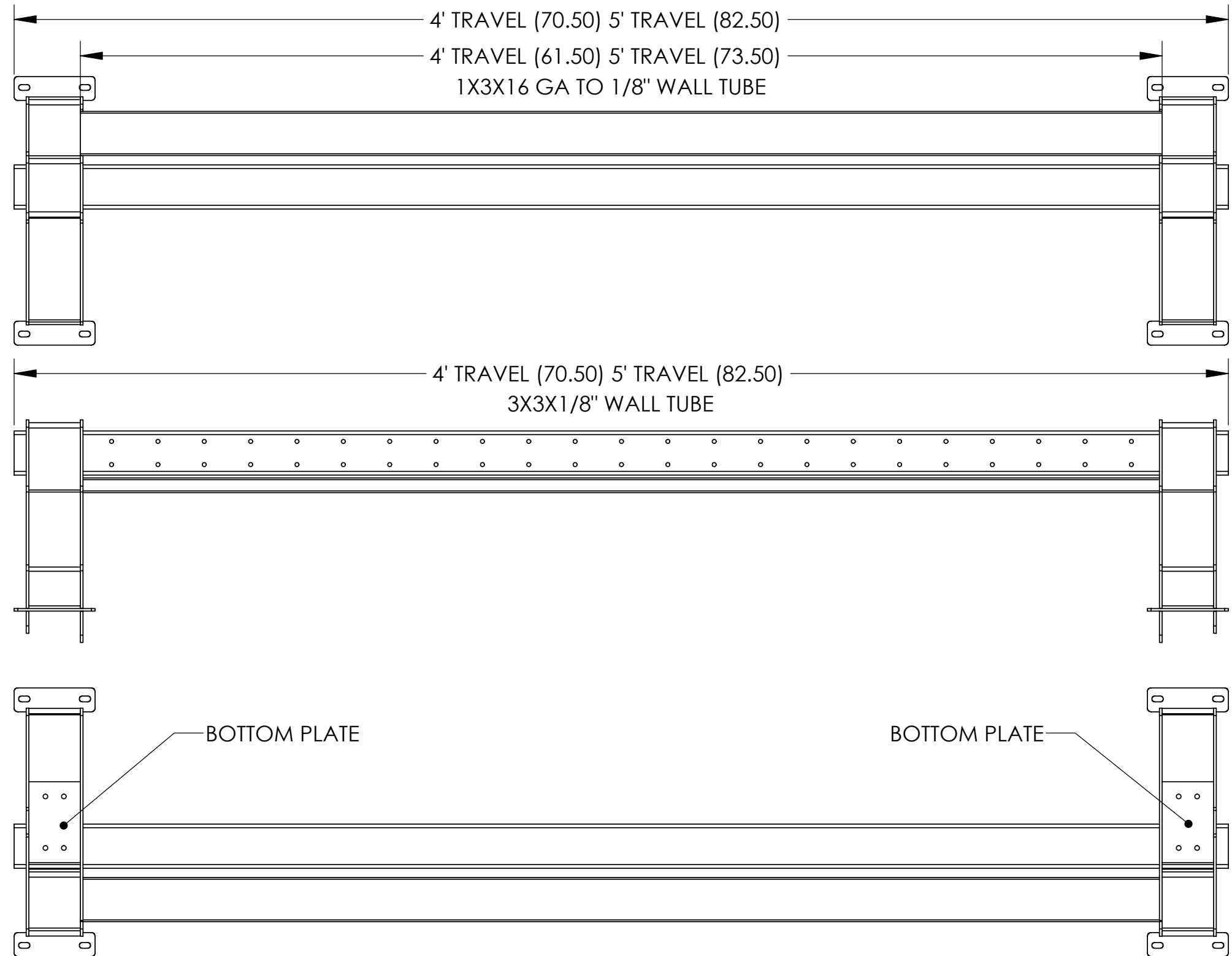
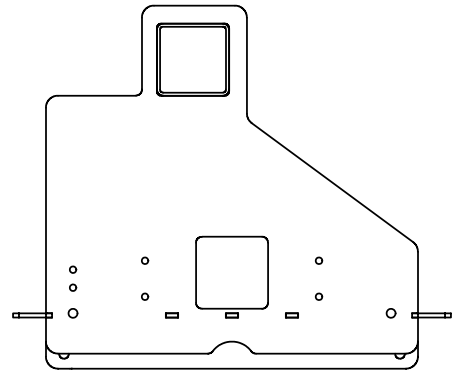


**NOTE:  
SQUARE ALL PARTS  
BEFORE WELDING**



**INSTRUCTIONS:**

- (1) CUT 3X3 TUBE TO LENGTH.
- (2) CENTER V-RAIL ON TUBE, TRANSFER PUNCH, DRILL AND TAP 5/16-18 THROUGH ONE WALL.
- (3) CUT 1X3 TUBE TO LENGTH
- (4) PREASSEMBLE ALL PARTS BEFORE WELDING
- (5) STITCH WELD ALL COMPONENTS. (FULL WELD WILL DISTORT PARTS)
- (6) TAP SIDE PLATE HOLES 5/16-18

TOLERANCES +/- UNLESS OTHERWISE SPECIFIED		MACHINING	WELDING	FABRICATING	FINISH REQUIREMENTS	USED ON REFERENCE MACHINE/DRAWING:
	DECIMAL	.03, .005	.13	.06		
	ANGLE					
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRECISION PLASMA LLC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN PERMISSION IS PROHIBITED.						
	SCALE:	1:8	SIZE: <b>B</b>	DATE	NAME	MATERIAL:
	UNITS:	INCHES	DRAWN	7/4/17	RWC	
	SOLIDS (Y/N):	Y	CHECKED			
PRECISION PLASMA LLC.	TITLE: MAGNUM 7 GANTRY WELDMENT				DRAWING NUMBER:	REV.
					<b>MAG7 WELD</b>	SHEET 1 OF 1